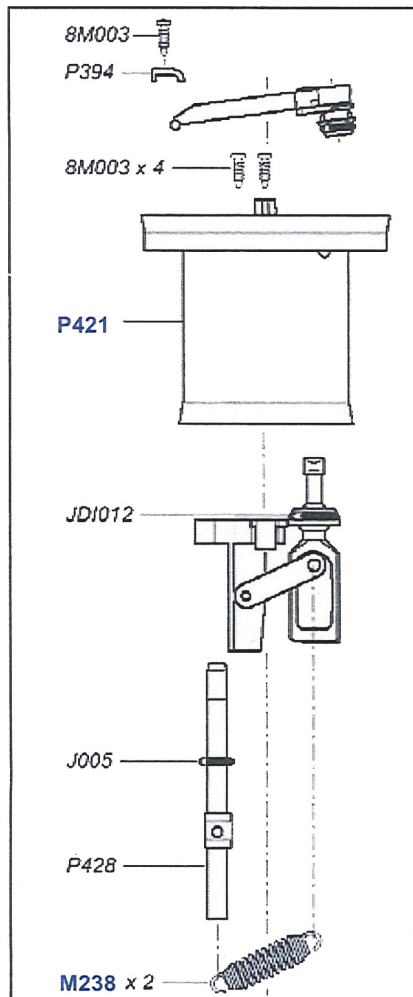


Maintenance Kit- Part 2: Piston Instructions

(Blue Part Number Denotes it is Part of the Kit)

1. Remove black lid.
2. Lift piston from unit.
3. Remove screw from wishbone assembly (at the top of the piston) and slide actuator valve out from wishbone.
4. Remove 4 screws from middle of shell. The mechanism will drop out.
5. Remove actuator springs (**M238**) and replace.
6. Replace mechanism into new piston shell (**P421**). Make sure to tighten the screws holding the mechanism properly.



D25F-11GPM Maintenance Kit



Part# MKD25F

KIT CONTENTS:

- 1 - J009 — Plunger seal
- 1 - J024 — Injection sleeve o-ring
- 1 - J051 — Check valve seal
- 2 - M238 — Actuator springs
- 1 - P421 — Piston shell
- 1 - MPDI122 — Check valve Assy.

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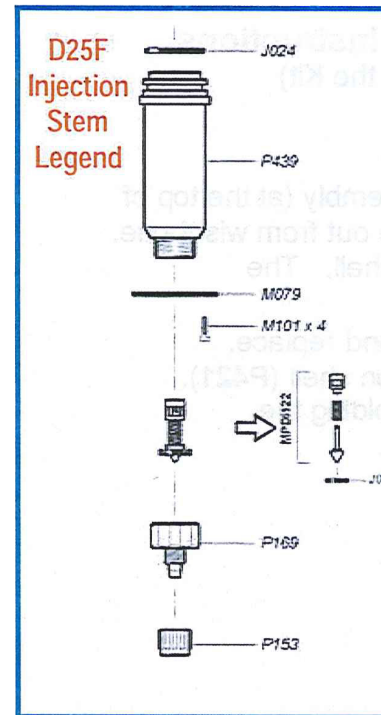
WATER POWERED DOSING TECHNOLOGY

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D25F Seal Kit Instructions

(Blue Part Number Denotes it is Part of the Kit)

1. Remove 4 screws at base of unit & pull dosing stem down to remove.
2. Remove old plunger seal (**J009**) and replace.
3. Unscrew Check Valve Barb to remove check valve assembly (**MPDI122**) & check valve seal (**J051**).
4. Replace Injection sleeve o-ring (**J024**).
5. Insert check valve assembly (**MPDI122**) & check valve seal (**J051**), and screw on check valve barb.
6. Replace Injection Stem into lower housing & Attach 4 screws to base of lower housing.



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Or
727-443-5404
For Technical
Support

