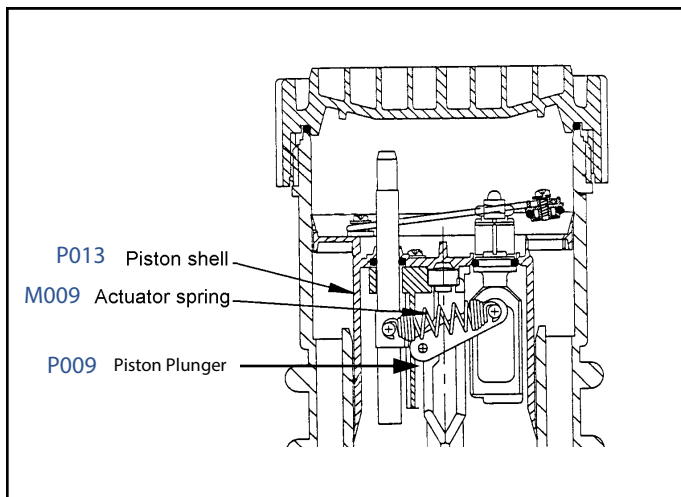


Maintenance Kit - **Part 2: Piston Instructions**
(Blue Part Number Denotes it is Part of the Kit)

1. Remove black lid.
2. Lift piston from unit.
3. Remove 2 screws from wishbone shaped spring (at the top of the piston).
4. Remove 4 screws from middle of shell. The mechanism will drop out.
5. Remove Plunger Assembly (**P009**) and replace.
6. Remove actuator springs (**M009**) and replace.
7. Replace mechanism into new piston shell (**P013**).



Part# MKD128R

**D128R -7GPM
Rebuild Kit**

Routine Maintenance once a year will add to the life of your Dosatron!

Register your unit at:
www.dosatronusa.com/resources



D128R
1:200
1:128
1:100
0.5% to 1.0%

**GENUINE
DOSATRON
PARTS**

KIT CONTENTS:

- 1 - J002 - Top seal
- 1 - J003 - Bottom seal
- 1 - M003 - Slide spring
- 1 - P009 - Piston plunger
- 2 - M009 - Actuator springs
- 1 - P013 - Piston shell

**Call 800-523-8499
For Technical Support**



DOSATRON®

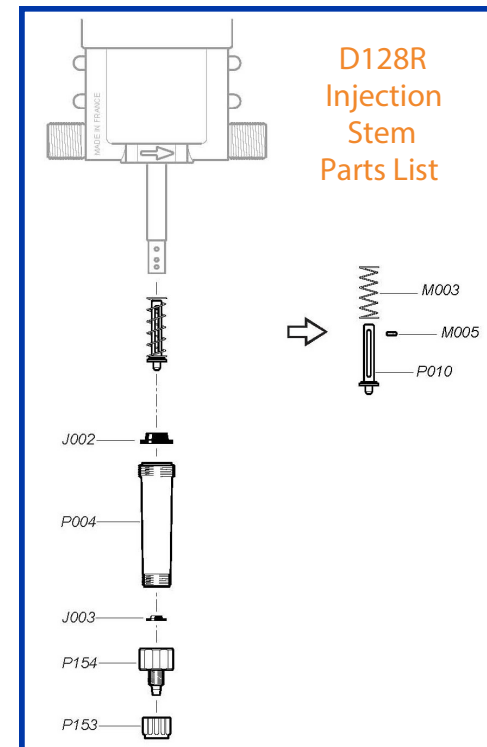
WATER POWERED DOSING TECHNOLOGY

2090 Sunnydale Blvd. Clearwater, FL 33765 USA
Tel: 727 -443-5404 • Fax: 727 -447-0591 • Service 1 -800-523-8499
www.dosatronusa.com

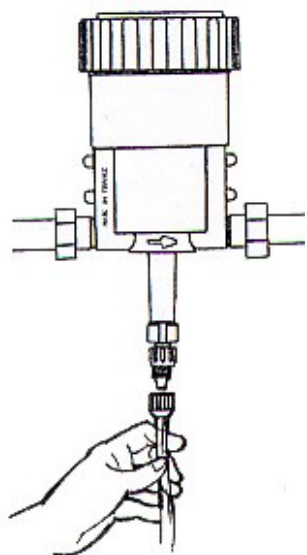
D128R Injection Seal Kit Instructions

(Blue part number denotes it is part of the kit)

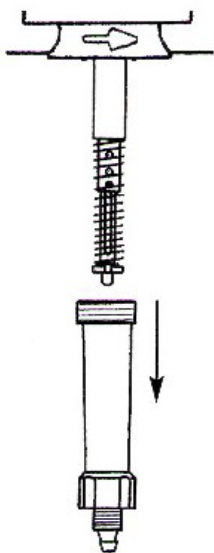
1. Unscrew hose nut and remove suction hose.
2. Unscrew black stem assembly and pull down to remove.
3. Unscrew stem cap, remove and replace bottom seal (J003), remove pin (M005) and replace slide spring (M003), move piston up and down to dislodge top seal (J002) and replace with raised portion of seal pointing up.
4. Reattach black stem assembly and hand tighten
5. Reattach hose assembly and tighten hose nut.
6.  DO NOT FORGET TO VERIFY THAT YOUR INJECTION RATE IS SET TO THE PROPER RATIO.



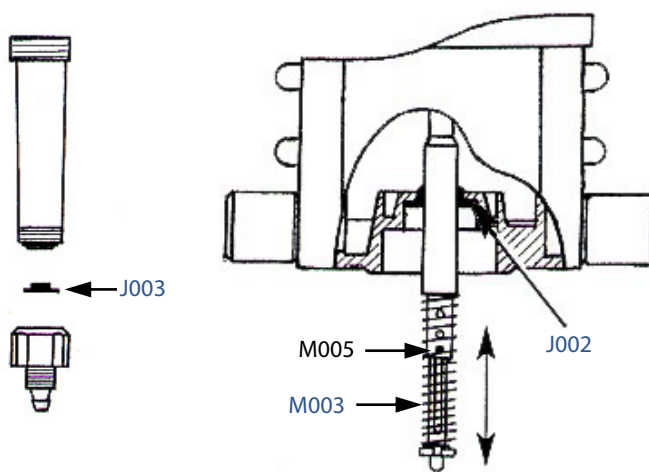
Step 1



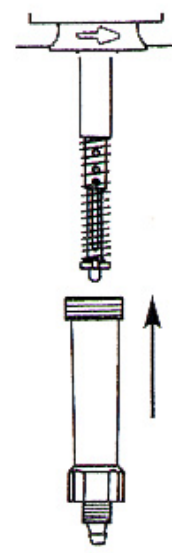
Step 2



Step 3



Step 4



Step 5

