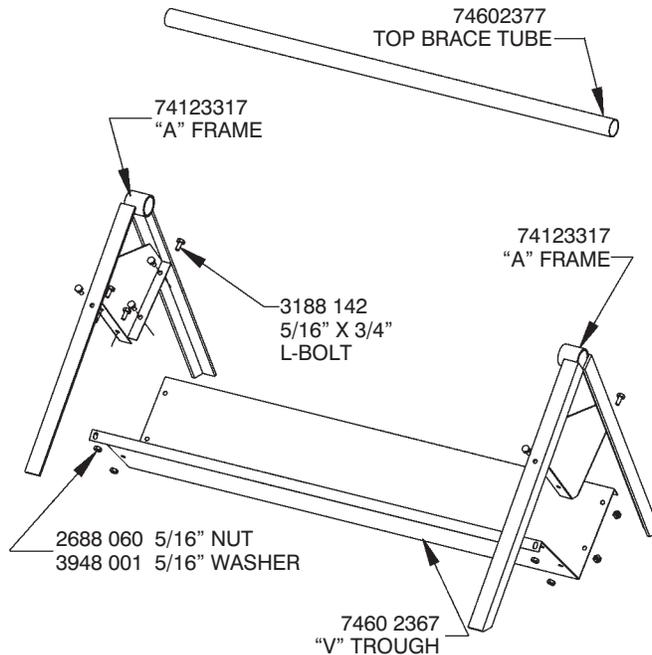


“V” Trough Grain Feeder
74023337 (4’) & 74033327 (8’)

THANK YOU FOR PURCHASING THIS PRODUCT

For questions about this product, or for parts inquiries, please contact our Customer Service Center listed below.



**Assembly Instructions for
“V” Trough Grain Feeders**

The 4’ and 8’ “V” Trough Feeder is broken down into 4 main components and requires assembly. They are as follows:
 (1) Top Brace Tube
 (1) “V” Trough
 (2) “A” Frame

A hardware package is also included. These 4 components bolt together as shown at left.

Step #1 Install one end of the Top Tube into the top of the “A” Frame. This will be a snug fit.

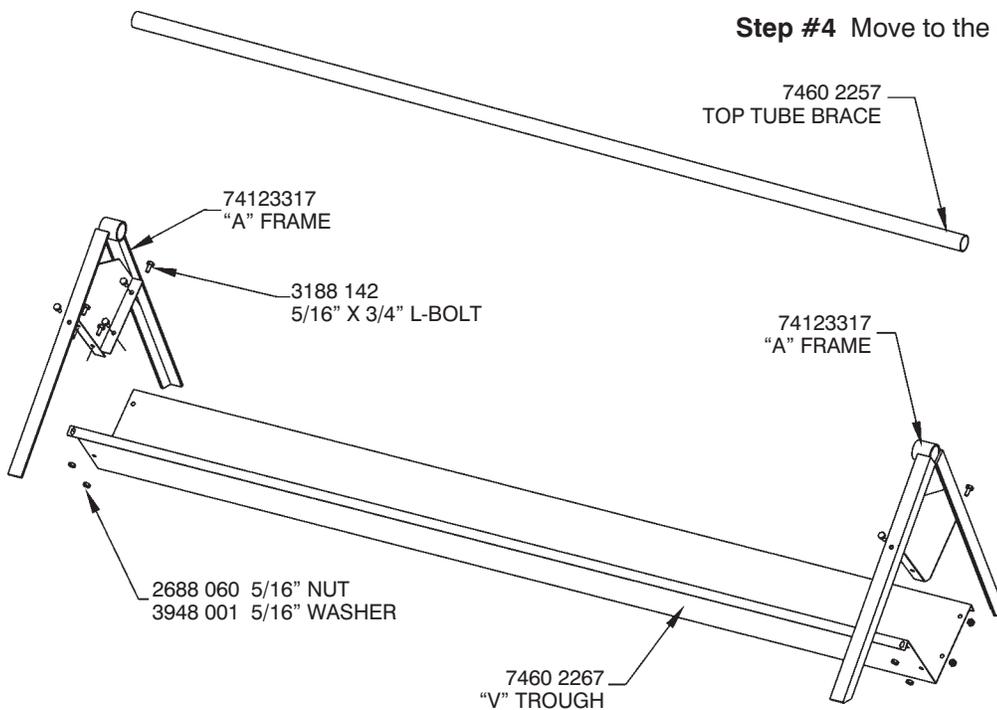
Step #2 Install the other “A” Frame at the opposite end of the top tube. You should now have a freestanding framework.

Step #3 Attach the “V” Trough to the bottom of the “A” Frame using 5/16” x 3/4” bolts. You may find it helpful to place a box or something similar under the “V” Trough while aligning and installing the bolts. Install 2 bolts with washers at one end of the assembly and loosely attach a nut with washer on each.

Step #4 Move to the other end and install all 6 bolts with washers. You may find it necessary to snug up the two bolts that go through the angle iron legs to better align the other holes. After all 6 bolts are in place, attach the remaining nuts with washers and ensure all 6 nuts are properly tightened.

Step #5 Move back to the other end and complete installing the bolts in the remaining holes. Attach the remaining nuts and washers as needed. Ensure all 6 nuts are properly tightened.

Your “V” Trough assembly is now ready for use.



CUSTOMER SERVICE CENTER

PO Box 569
Columbus, NE
68602-0569

Ph: 1-800-447-2751
Fax: (402) 563-7447
www.behlencountry.com